

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,267,158 B2  
APPLICATION NO. : 10/612866  
DATED : September 11, 2007  
INVENTOR(S) : Paula L. Kolek et al.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In column 1, line 58, after the second occurrence of "the", delete "casing" and insert --casting--.

In column 2, line 46, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 2, line 58, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 2, line 67, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 3, lines 14-15, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 3, line 19, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 3, line 39, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 3, line 44, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 8, line 31, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 8, line 58, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 9, line 7, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 9, line 10, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 9, lines 31-32, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

In column 9, line 35, after "1,300°F.," delete "(7041 ° C)" and insert --(704°C)--.

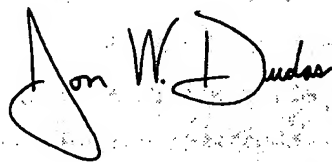
In column 10, line 43, line 3 of Claim 19, after "direct", delete "chill" and insert --chill--.

In column 11, line 13, line 2 of Claim 26, before "aluminum" insert --on--.

In column 12, line 7, line 3 of Claim 28, after "alloy" insert -- ; --.

Signed and Sealed this

Eleventh Day of December, 2007



JON W. DUDAS

Director of the United States Patent and Trademark Office